



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4764-5

Job Sheet 180122



Part No: D4764-5

Job Qty: 30 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A NEW ISSUE 13-03-27 JLM VERIFIED BY:DD IPP REV:B 13.11.14 AS PER
DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		7/6/18	0.00	0.00	Start Up Machining-3		18/07/22
100	Hardinge	30 pcs		7/6/18	0.00	2.28	Hardinge		18/07/22
120	QC	30 pcs		7/6/18	0.00	0.00	QC8		18/07/23
130	Packaging	30 pcs		7/6/18	0.00	0.00	Packaging3-2	57 114 88	JUL 24 2018
140	QC21-SA	30 Ea		7/6/18	0.00	0.00	QC21		JUL 24 2018
Part Op 100 - 1-TURN AS PER FOLIO FB180 & DWG , Descriptions:									
DAS 21 9-30									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	1.8750 ft (.0625 ea)	90-Start up Operation	5090 363

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	2	17	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing <i>0.621</i>	0.621Inches + 0.008 - 0.001	0.629 0.620	Diameter	
2	Bushing <i>0.073</i>	0.075Inches ± 0.010	0.085 0.065		
3	Bushing <i>0.210</i>	0.210Inches ± 0.010	0.220 0.200		
4	Bushing <i>0.750</i>	0.750Inches ± 0.010	0.760 0.740		
5	Bushing <i>0.067</i>	0.060Inches ± 0.010	0.070 0.050		
6	Bushing <i>0.008</i>	0.010Inches ± 0.010	0.020 0.000	Radius	
7	Bushing <i>0.989</i>	0.990Inches + 0.004 - 0.001	0.994 0.989	Diameter	
8	Bushing <i>0.390</i>	0.386Inches + 0.006 - 0.001	0.392 0.385	Diameter	

Plex 6/29/18 7:50 AM dart.lacelle.linda

DDA:

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Container No: S094868

**Part: D4764-5**

Job No: 180122

Serial No/Batch: S094868

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/22/18

[illegible]

FAULT CATEGORY		Cure	
Power Loss/Surge		Grain	Weld
Folio/Program		Wrong Stock Pulled	Out of Sequence
Off-set		Misaligned/off center	Turning Sequence
Misabled		Fit/Function	Misread
Complete/Unclear		Finish	Drawing
Complete/Unclassified		Part Moved	Part Lost/Missing
Age/Defect		Part Incorrect	Over/Under tolerance
		Outside Dimensions	Positioned Wrong

Work Order: _____		Part No. _____		NCR No. _____		Date : _____
DISPOSITION		Skid-tube ☐ Thermofforming ☐ Fiberglass Fab ☐ Machining ☐ Rework ☐ Scrap ☐ Use-as-is ☐				
AGAINST DEPARTMENT/PROCESS		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Effective : _____		MRB (QS1042) Approval				
Disposition		Completed By				
Lead hand / Supervisor		Approval Verification				
QC / QA Coordinator		Approval				

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

Date:

~~A Closed:~~

Date: _____



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